

AMERITROL, INC.

INSTALLATION OPERATION MANUAL AND WIRING DIAGRAM

IM SERIES FLOW SWITCH

Manual Number: IM2101-2

1185L Park Center Dr. Vista CA 92081
1-760-727-7273
1-800-910-6689
1-760-727-7151 Fax
www.ameritrol.com

OVERVIEW

The IM Series is an electronic flow switch designed to detect increasing or decreasing flow in virtually all liquids, gases, or slurries. Please refer to attached wiring diagram for DIP switch (SW1) and relay energization switch settings (S1).

- The flow switch factory default settings are configured for liquid flow and relay energized at flow.
- To change from factory default to air flow applications: Change DIP switch (SW1) positions 1 to OFF and 2 to ON.
- To change from factory default relay energization to relay energized at no flow: Reverse red slide switch (S1).
- Power input and relay rating are written on the board.

INSTALLATION

The IM Flow Switch is an in-line flow switch used in general purpose environments to detect flow in liquids and gases. Part number IM-2525 offers ¼” tube connection on the inlet and outlet and can be mounted in the vertical or horizontal position.

The sensor can be mounted in any orientation other than vertical flow down. To identify inlet and flow direction, a flow arrow is located on the label of the body. If used for liquids in a horizontal line then care must be taken to purge air out of the system on initial start-up. Installing the unit in the vertical position with flow up will guarantee the line will be “packed “(purged of air) when used with liquids.

The circuit board includes #8 mounting hardware to mount to a customer supplied enclosure or panel. Two clearance holes drilled on 2-5/8” centers will provide correct placement.

See attached drawing for wiring details.

CALIBRATION

Power the instrument and allow 1 minute for the sensor head to reach equilibrium.

TO DETECT A DECREASE IN FLOW (FACTORY DEFAULT):

It is assumed that the user will have the relay energized at flow and will alarm (relay de-energize) on loss or decrease of flow. Please refer to attached wiring diagram for relay energization switch setting (S1).

Flow product in the process line to the normal /expected rate for 1 minute.

Adjust the potentiometer (R22 on the wiring diagram) on the circuit board until the red LED changes state, as follows:

If the LED is on: Turn the potentiometer clockwise.

If the LED is off: Turn the potentiometer counterclockwise.

Typical backlash for the potentiometer is 1/8 turn.

Once the red LED on/off location is determined, turn the potentiometer in the LED “on” direction (counterclockwise), as follows:

- Air Flow Switch: 4 turns
- Organics/hydrocarbons Flow Switch: 2 turns
- Water Flow Switch: 1 turn

These turn numbers are typical and can be “fine tuned” as required.

TO DETECT AN INCREASE IN FLOW:

It is assumed that the user will have the relay energized at no flow and will alarm (relay de-energize) on increase of flow. Please refer to attached wiring diagram for relay energization setting. The relay energization switch (red slide switch: S1) will need to be changed from the factory default setting.

Flow product in the process line to the normal condition for 1 minute. If zero flow rate is normal/expected, set with line full at zero flow.

Adjust the potentiometer (R22 on the wiring diagram) on the circuit board until the red LED changes state, as follows:

If the LED is on: Turn the potentiometer counterclockwise.

If the LED is off: Turn the potentiometer clockwise.

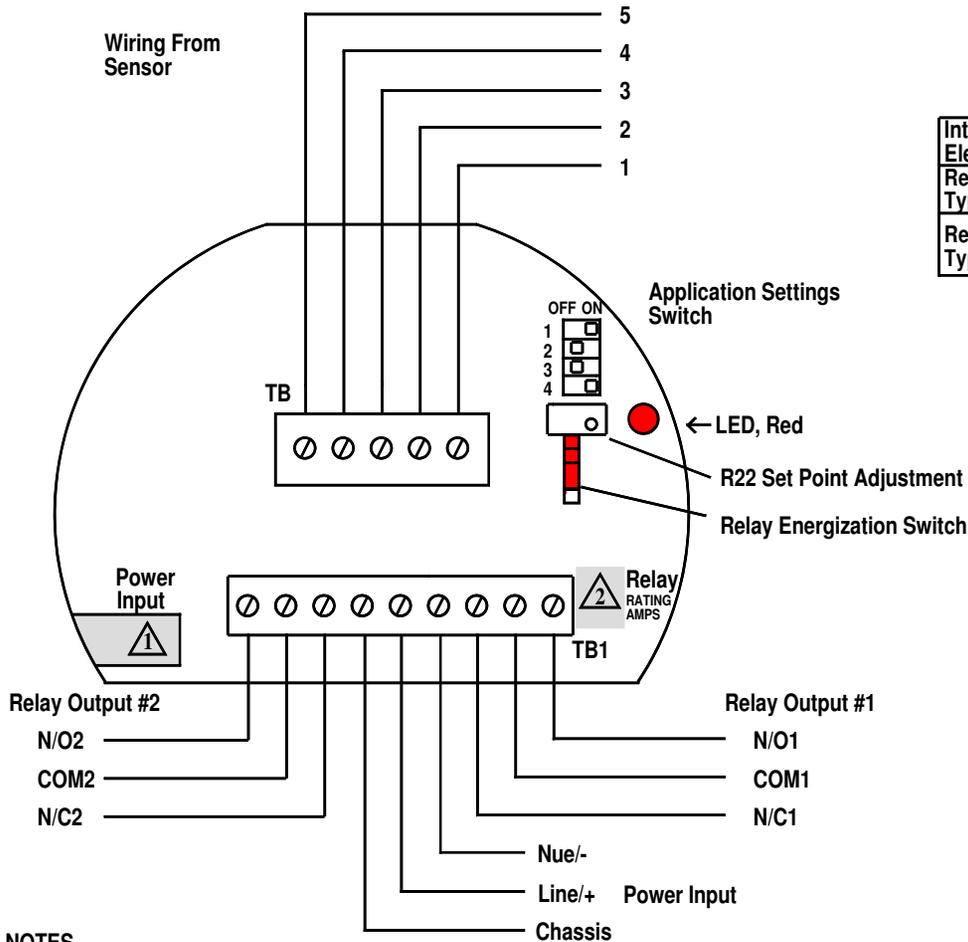
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These turn numbers are typical and can be “fine tuned” as required.

Technical service hours are Monday – Friday from 8:00 AM to 4:30 PM Pacific Standard Time



NOTES

1 Power Input Written on Board

"120 VAC"	90-132 VAC, 4 Watts Max.
"12 VDC"	12 VDC +30%, -10% 300 mA
"24 VAC or VDC"	24 VAC or VDC ±10%, 4 Watts or 150 mA
"240 VAC"	200-240 VAC, 4 Watts Max.

2 Relay Rating Written on Board

"3"	3 AMP Relay Rated at 120 VAC or 24 VDC Resistive and 2 AMP at 240 VAC
"10"	10 AMP Relay Rated at 120 VAC or 24 VDC Resistive and 5 AMP at 240 VAC

	Terminal Number (TB)				
	1	2	3	4	5
Integral Electronics	Red or Purple	Red or Purple	Yellow or White	Black	Green
Remote Electronics Type H Cable	White	Blue + Drain	Yellow	Black	Green
Remote Electronics Type I Cable	Red of Pair #1 (Red Foil)	Black of Pair #1 + Drain of Pairs #2 and #3	White of Pair #2 (Green Foil)	Black of Pairs #2 and #3	Green of Pair #3 (Blue Foil)

Application Setting Switch	Switch Position				
	1	2	3	4	
Liquid Flow Switch	ON	OFF	OFF	ON	Factory Default
Air Flow Switch	OFF	ON	OFF	ON	
Liquid Level Switch	OFF	ON	OFF	ON	
Temperature Switch	OFF	OFF	ON	OFF	

Relay Energization Settings	Switch Position	
Flow Switch		
Energized at Flow	<input type="checkbox"/>	Factory Default
Energized at No Flow	<input type="checkbox"/>	
Level Switch		
Energized when Wet	<input type="checkbox"/>	Factory Default
Energized when Dry	<input type="checkbox"/>	
Temperature Switch		
Energized below Set Point	<input type="checkbox"/>	Factory Default
Energized above Set Point	<input type="checkbox"/>	

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Title Flow Switch Wiring Diagram, DPDT Relay Output, X Series Board			
Size A	Drawn by RAL	Drawing No. 2101	Rev 4
Scale	Date 2/01	Sheet 1 of 1	